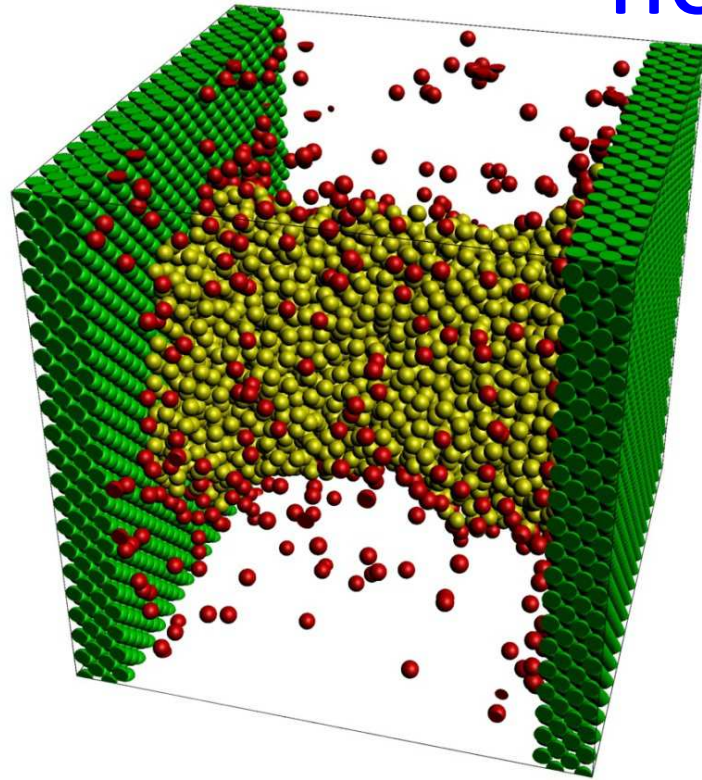

Simulations of dispersed multiphase flow at the particle level



Jos Derksen

Chemical Engineering
Delft University of Technology
Netherlands

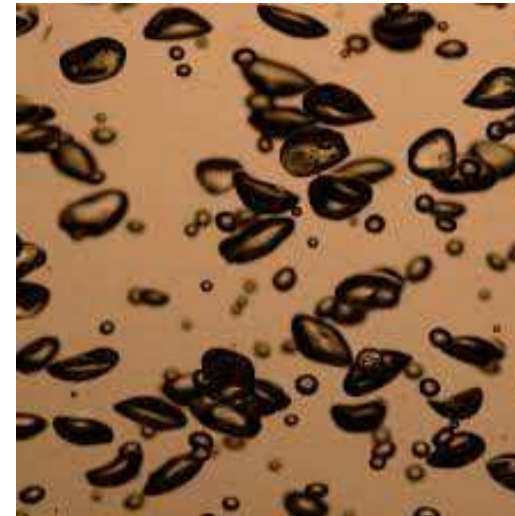
Multiphase flow

collective behavior \leftrightarrow particle-scale processes

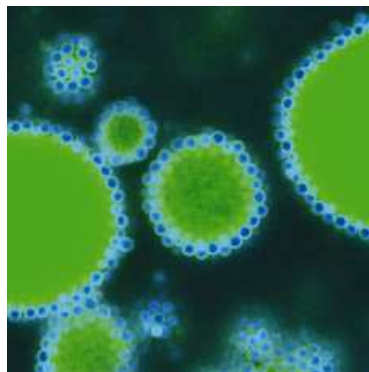


blood

sediment transport



bubbly flow



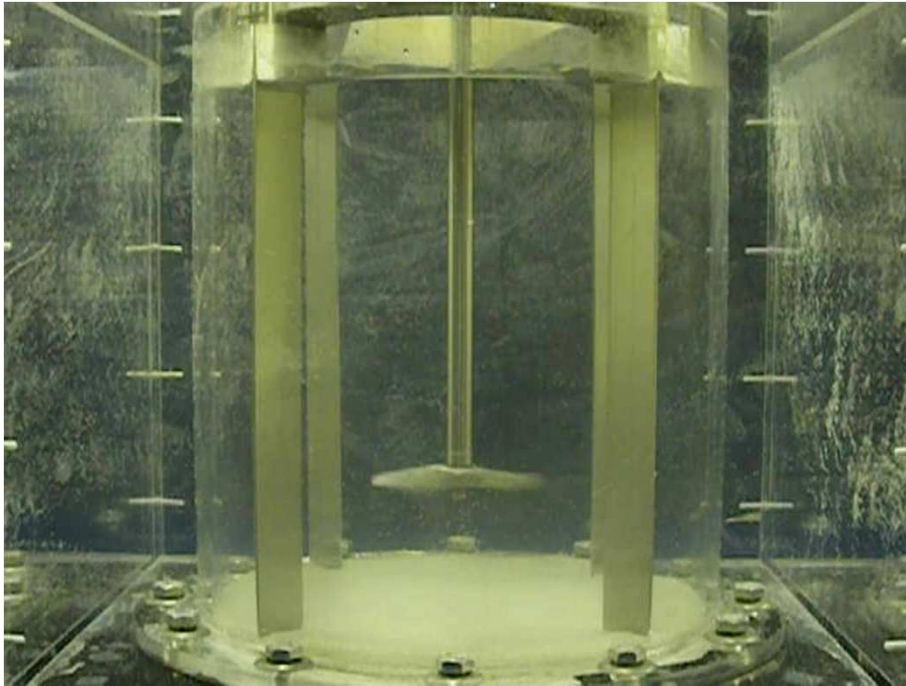
(Pickering) emulsion

predictive modeling & simulation

- flow dynamics
- mass transfer & mixing
- interface dynamics

@ the particle scale (“*meso-scale*”)

Macroscopic multiphase transport



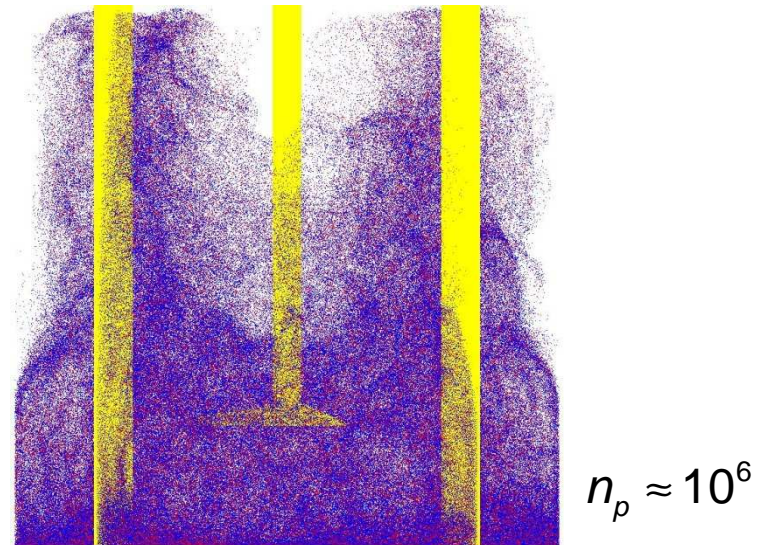
~ 30 cm

$$\text{Re} = \frac{ND^2}{\nu} \approx 10^5$$

turbulent flow

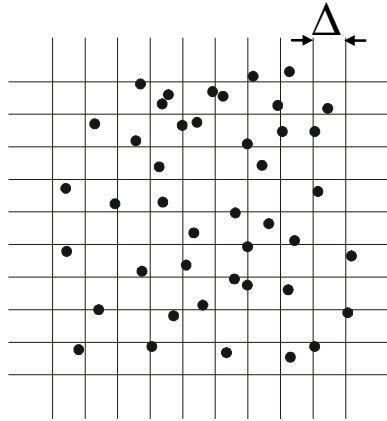
“inertial” particles

wide spectrum of (length) scales
particle size, tank size,
turbulence scales



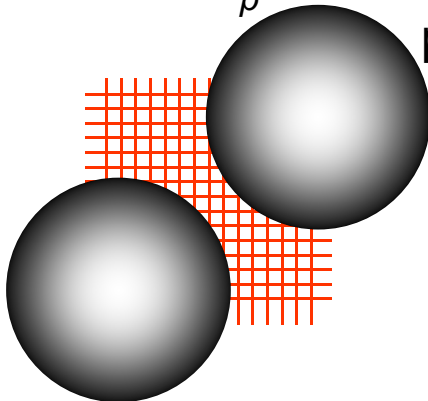
Unresolved vs resolved particles

$$2a = d_p < \Delta$$

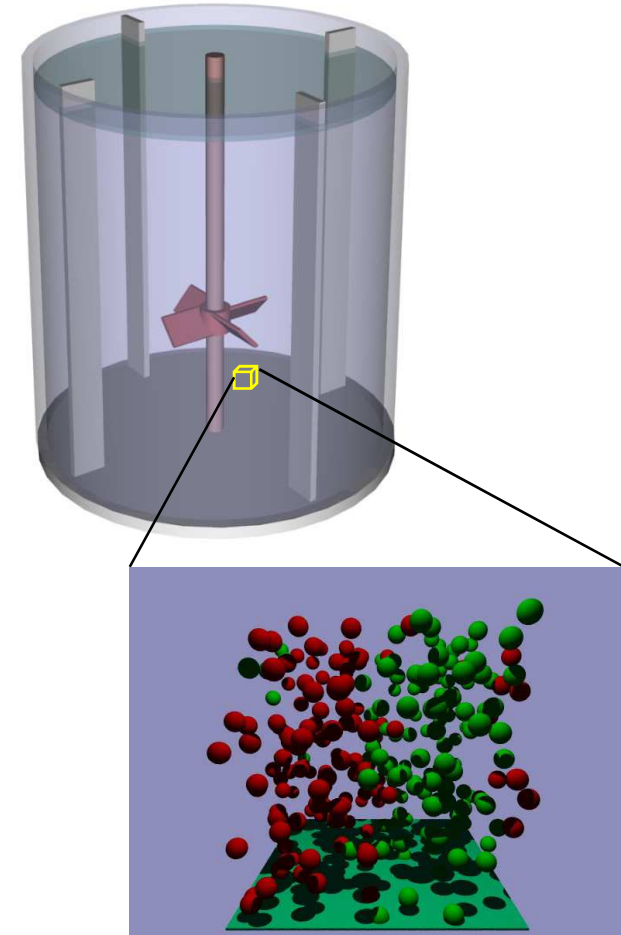


particle size < fluid grid spacing
particle dynamics based on
empirical force correlations
up to 10^8 particles

$$2a = d_p > \Delta$$

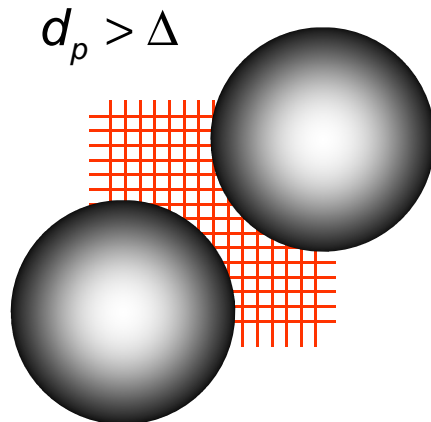
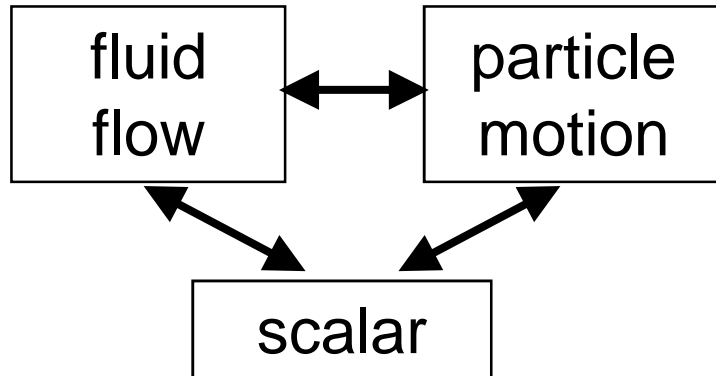


particle size > grid spacing
no need for empiricism*
up to 10^4 particles



“multi-scale”

Quick overview of numerics*



Lattice-Boltzmann method for solving the flow of interstitial fluid

3D, time-dependent

Explicitly resolve the solid-liquid interface:

immersed boundary method

particle size typically 12 grid-spacings

Solve equations of linear and rotational motion for each sphere

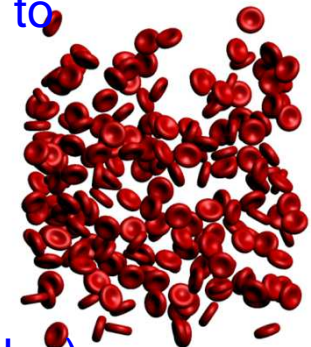
forces & torques:

directly (and fully) coupled to hydrodynamics
plus gravity

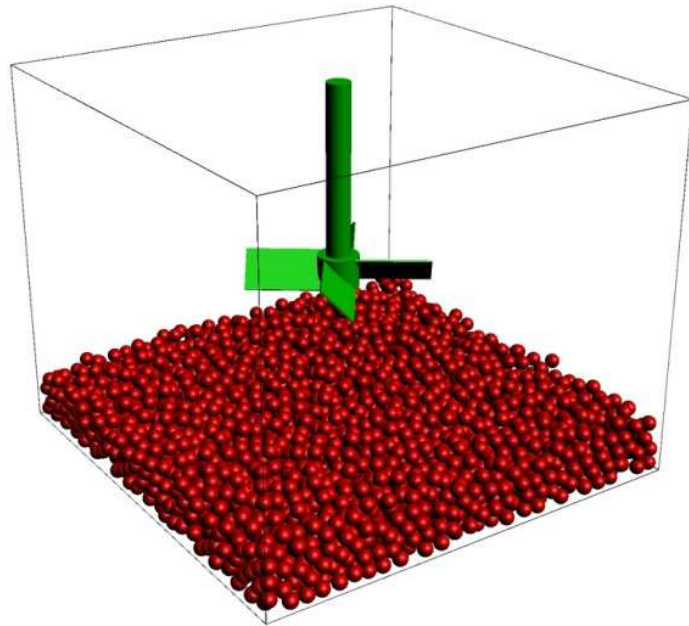
hard-sphere collisions

or soft interactions

(mostly for non-spherical particles)



A miniature mixing tank



initial state
zero velocity for solid & liquid
all particles on the bottom

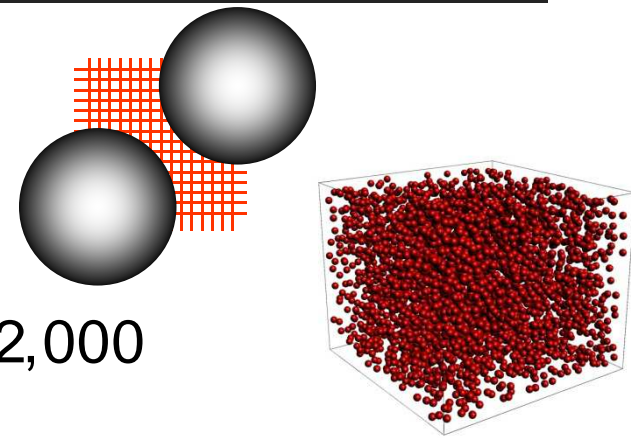
$$\text{Re} = \frac{ND^2}{\nu} \approx 2,000$$

$$\phi \approx 0.08 \text{ (3,600 spheres)}$$

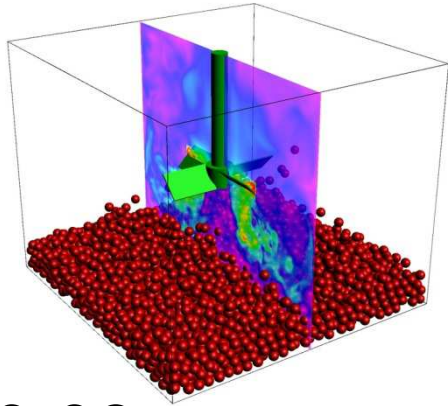
$$\frac{\rho_p}{\rho} = 2.5 \text{ (glass beads in water)}$$

$$\theta = \frac{\rho N^2 D^2}{g(\rho_p - \rho) 2a} = 6 \dots 96$$

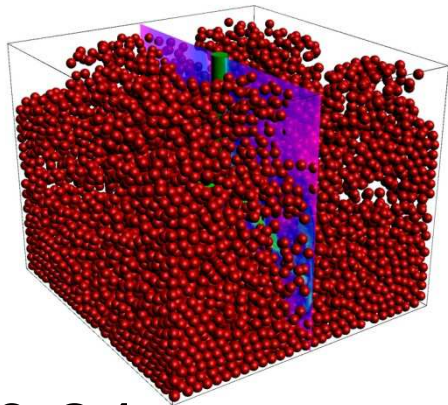
a modified Shields number



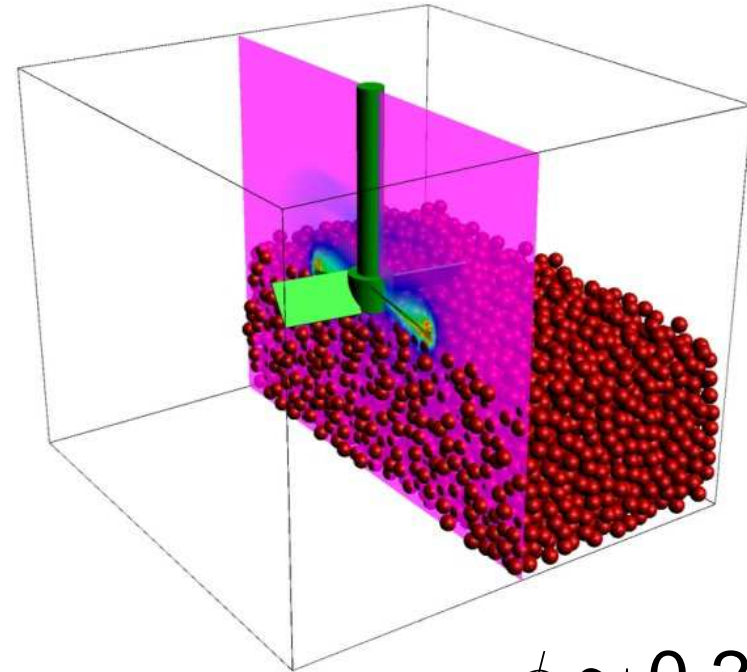
Start-up of suspension process



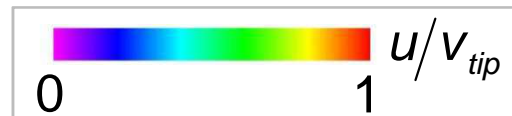
$\phi \approx 0.08$



$\phi \approx 0.24$

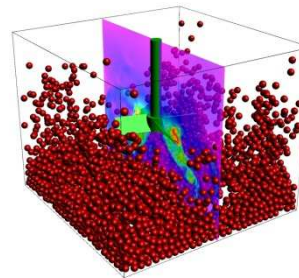
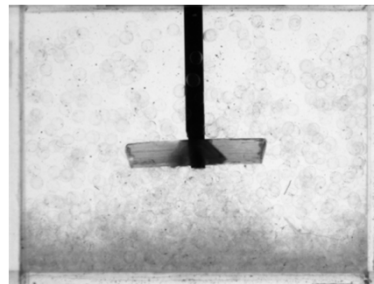
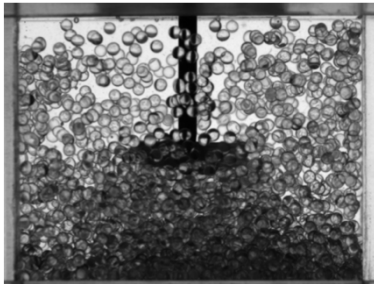


$\phi \approx 0.24$



Experimental validation

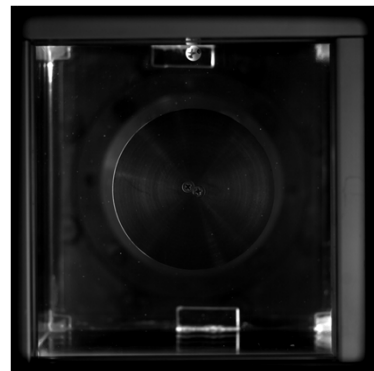
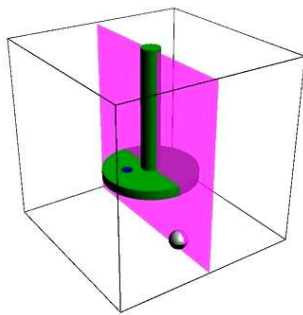
@ Institut de Mécanique des Fluides de Toulouse



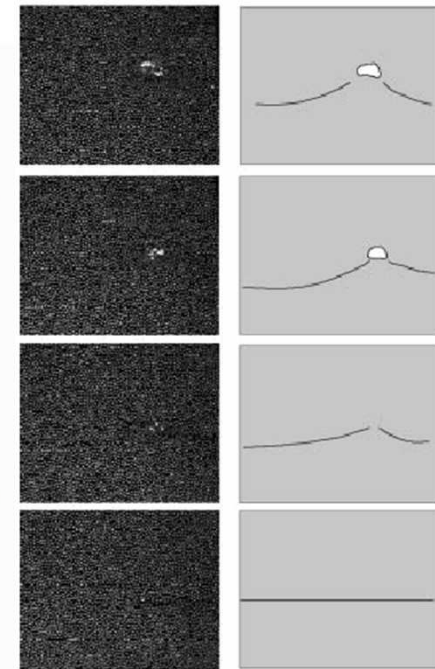
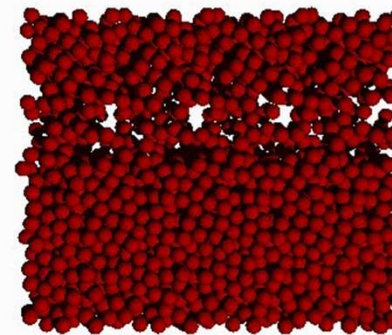
refractive index matching for optical access

a liquid fluidization experiment..*

@ Beijing University of Chemical Technology[†]



*..& our simulation***

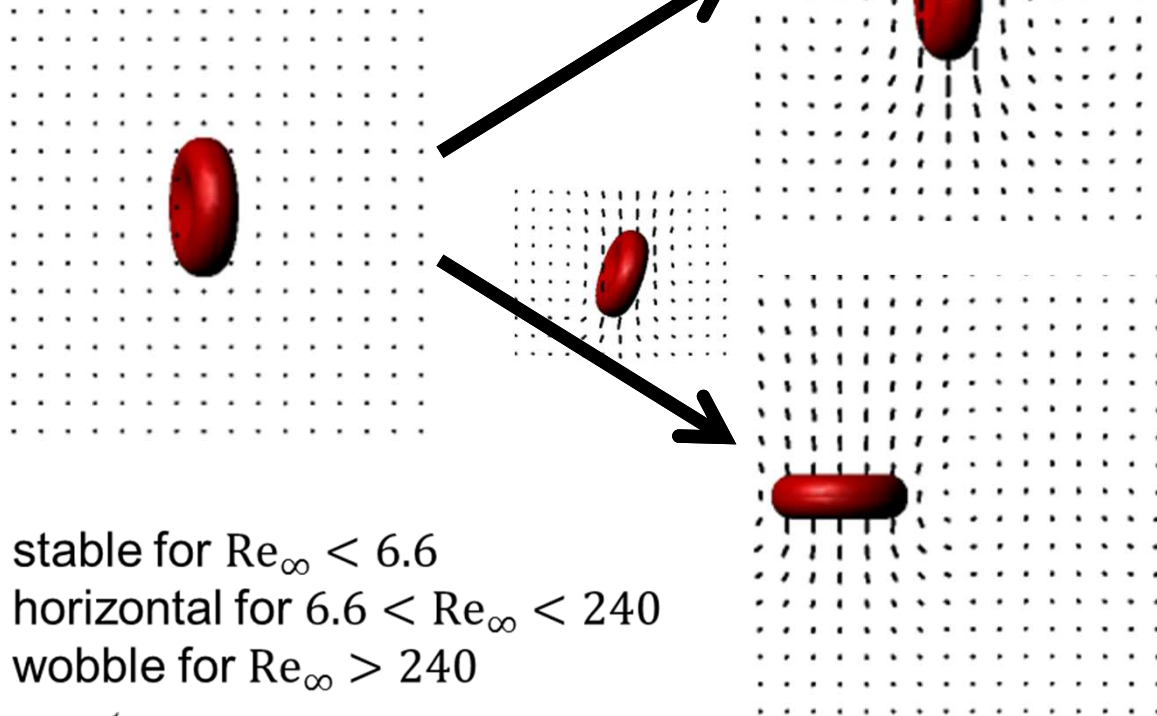


More experimental validation

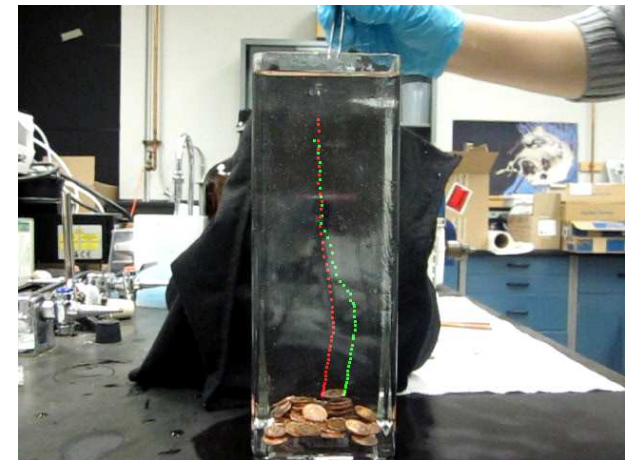
$$Re_{\infty} = \frac{u_{\infty} D}{\nu}$$

very simple experiments

starting from a vertical orientation



remains vertical for
 $Re_{\infty} = 1.2$



a High School experiment

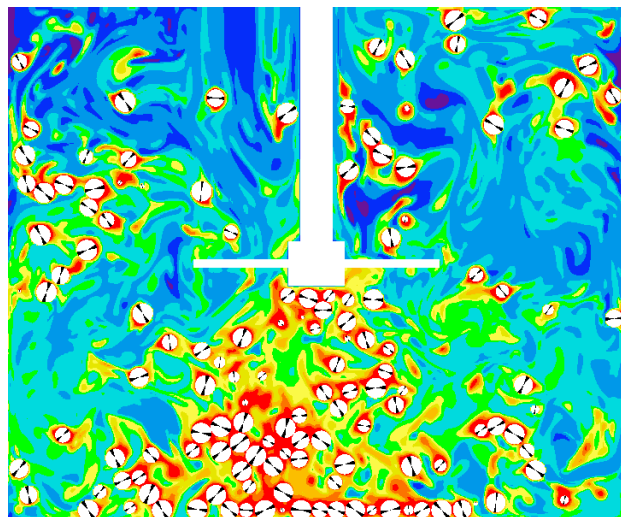
- stable for $Re_{\infty} < 6.6$
- horizontal for $6.6 < Re_{\infty} < 240$
- wobble for $Re_{\infty} > 240$

flips to horizontal for
 $Re_{\infty} = 7.3$

Mass transfer

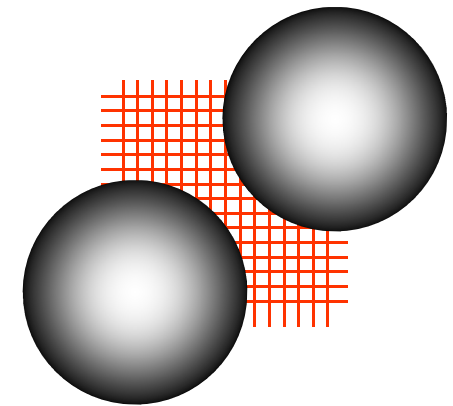
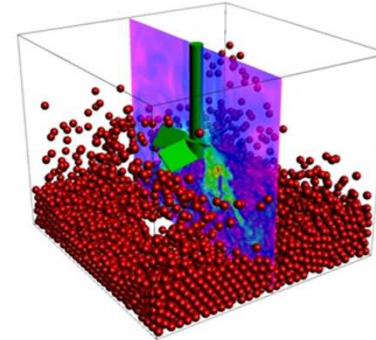
- start with zero concentration in the liquid
- apply a $c=1$ boundary condition at the particle surface
- solve a convection-diffusion equation in c

Liquid systems: resolution is a **serious** concern given high Schmidt numbers

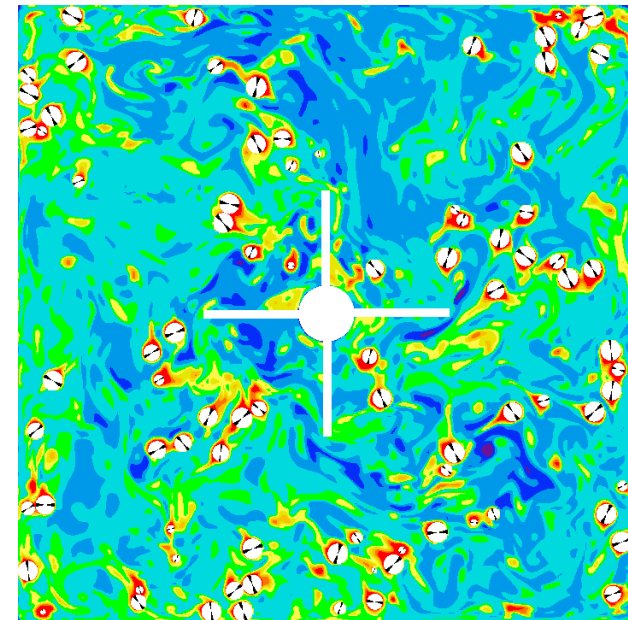


$$Sc \equiv \frac{\nu}{\Gamma} = O(10^3)$$

vertical cross section

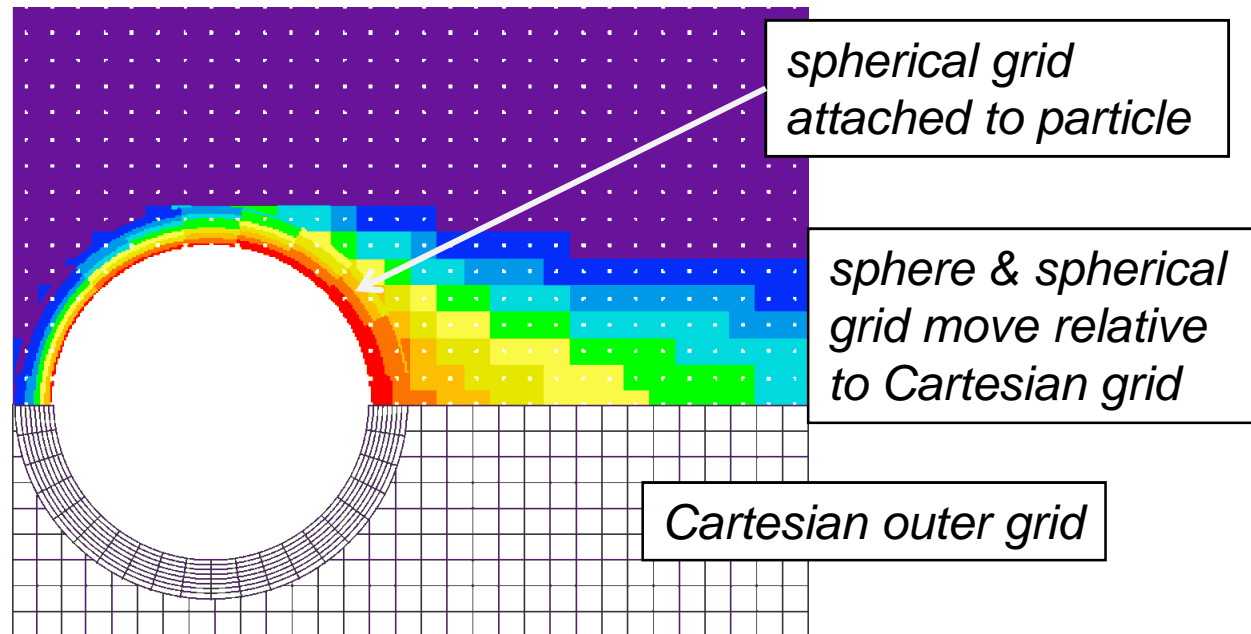


hydrodynamic resolution
 $2a=d_p=16\Delta$

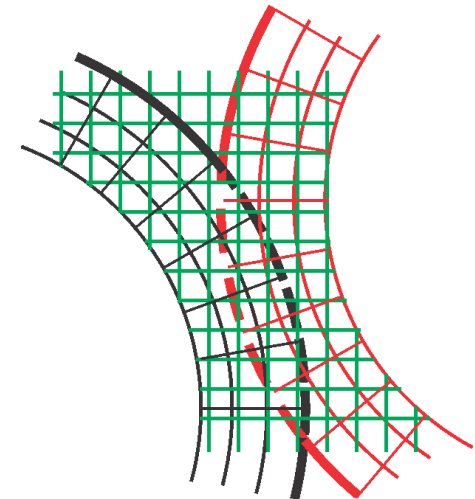
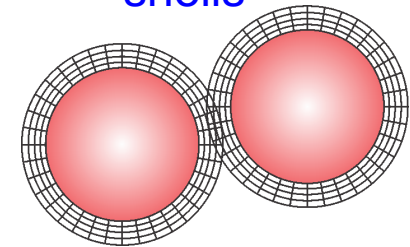


horizontal cross section

Coupled overlapping domains*



multiple particles will have overlapping shells**



...mixing rules...

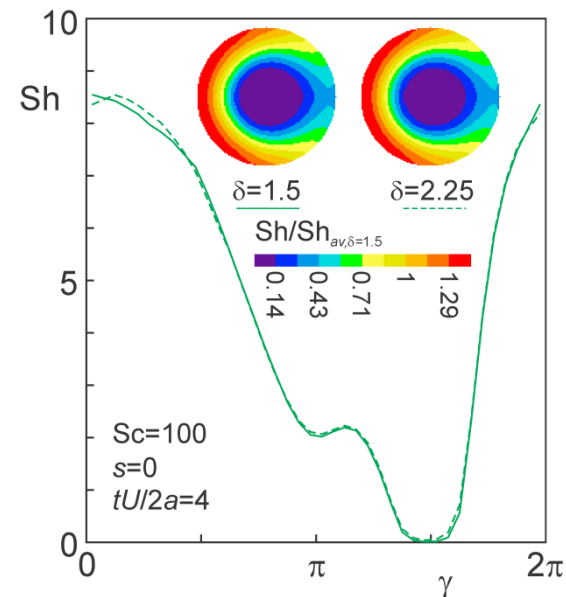
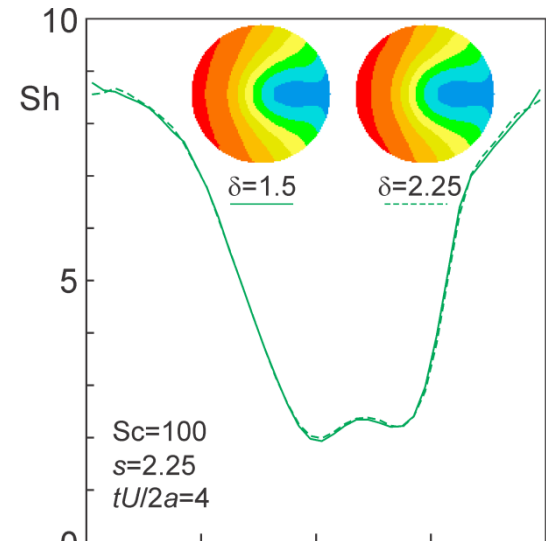
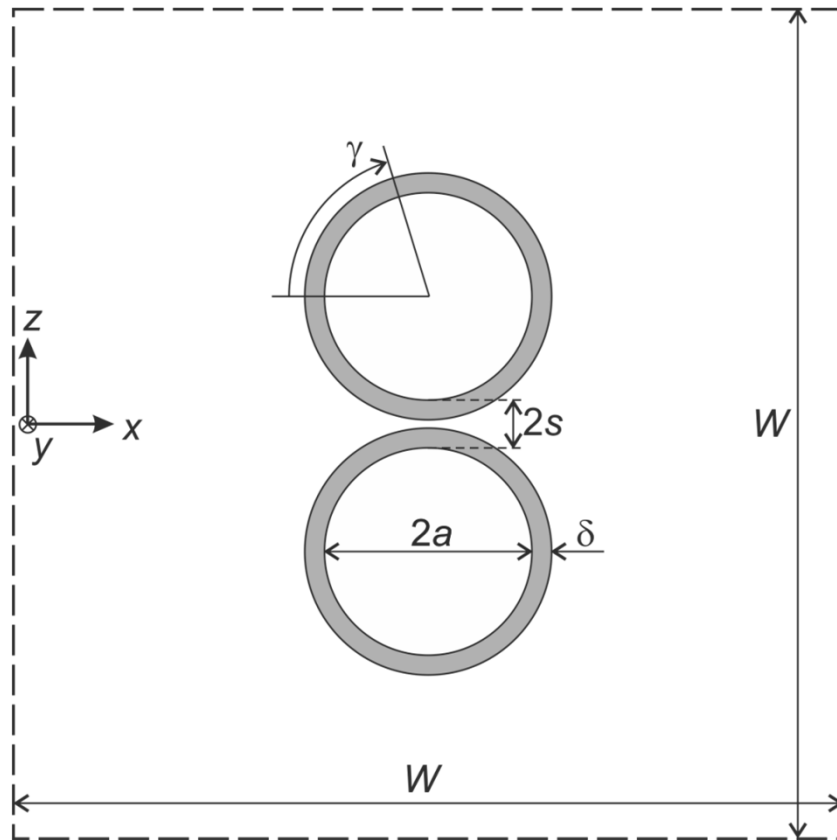
Communication between the grids:

linear interpolation

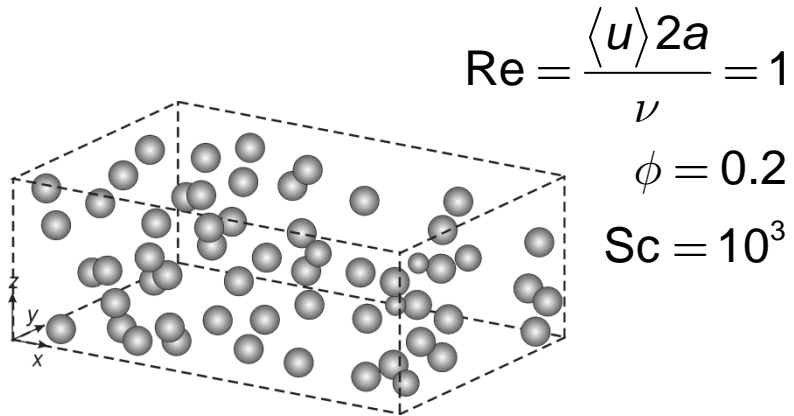
- velocity on the spherical grid is imposed from the outer grid
- concentration fields are two-way coupled between the grids

Two-sphere benchmark

overall flow in x-direction



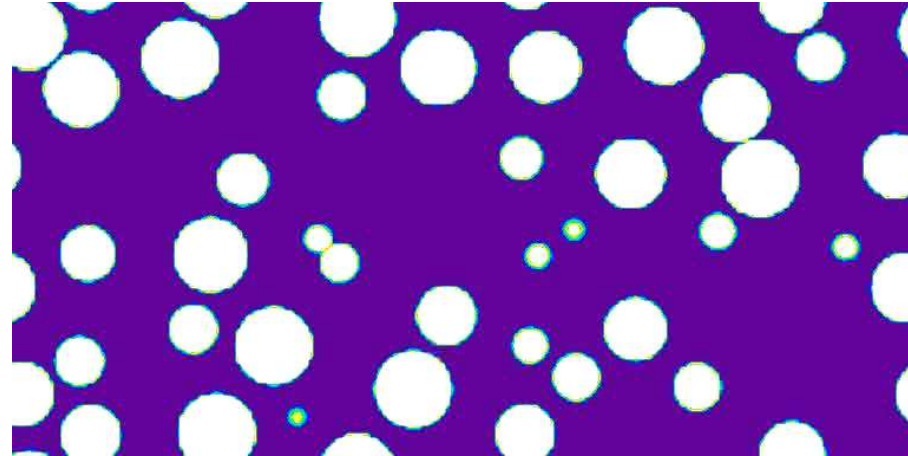
Fixed beds versus moving spheres



$$\text{Re} = \frac{\langle u \rangle 2a}{\nu} = 1$$

$$\phi = 0.2$$

$$\text{Sc} = 10^3$$

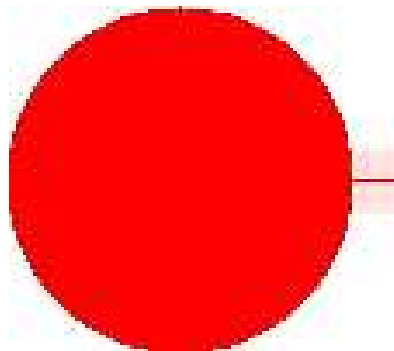


$$\text{Re} = \frac{\langle u - v_p \rangle 2a}{\nu} = 1$$

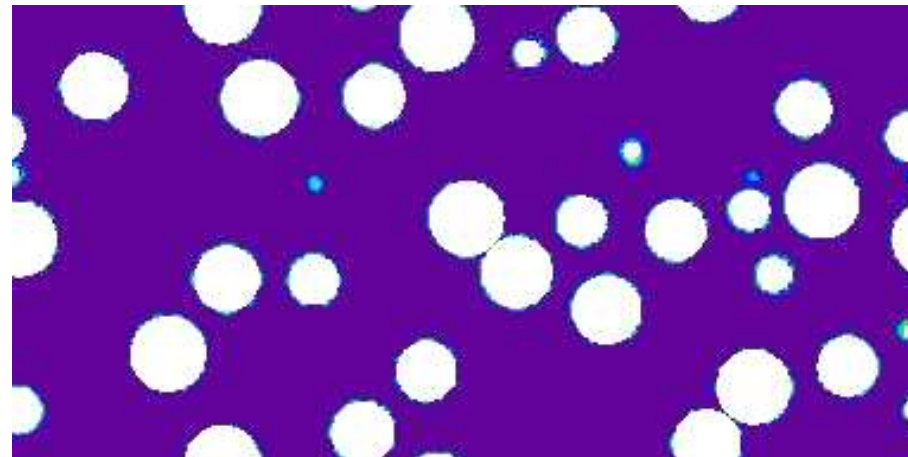
$$\phi = 0.2$$

$$\text{Sc} = 10^3$$

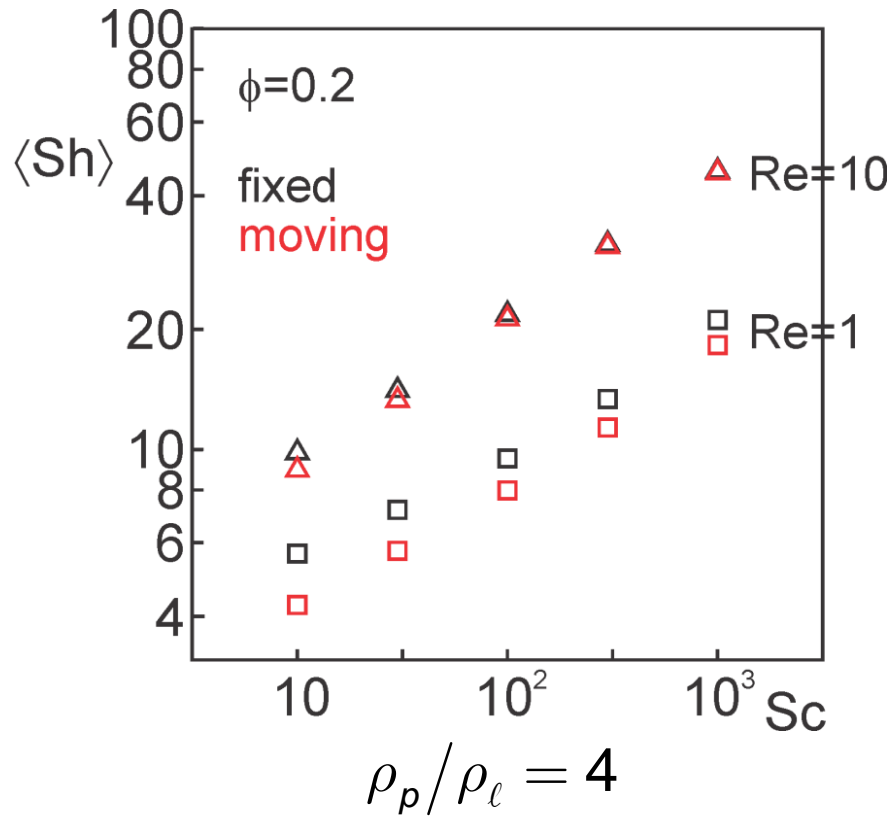
$$\rho_p / \rho_l = 4$$



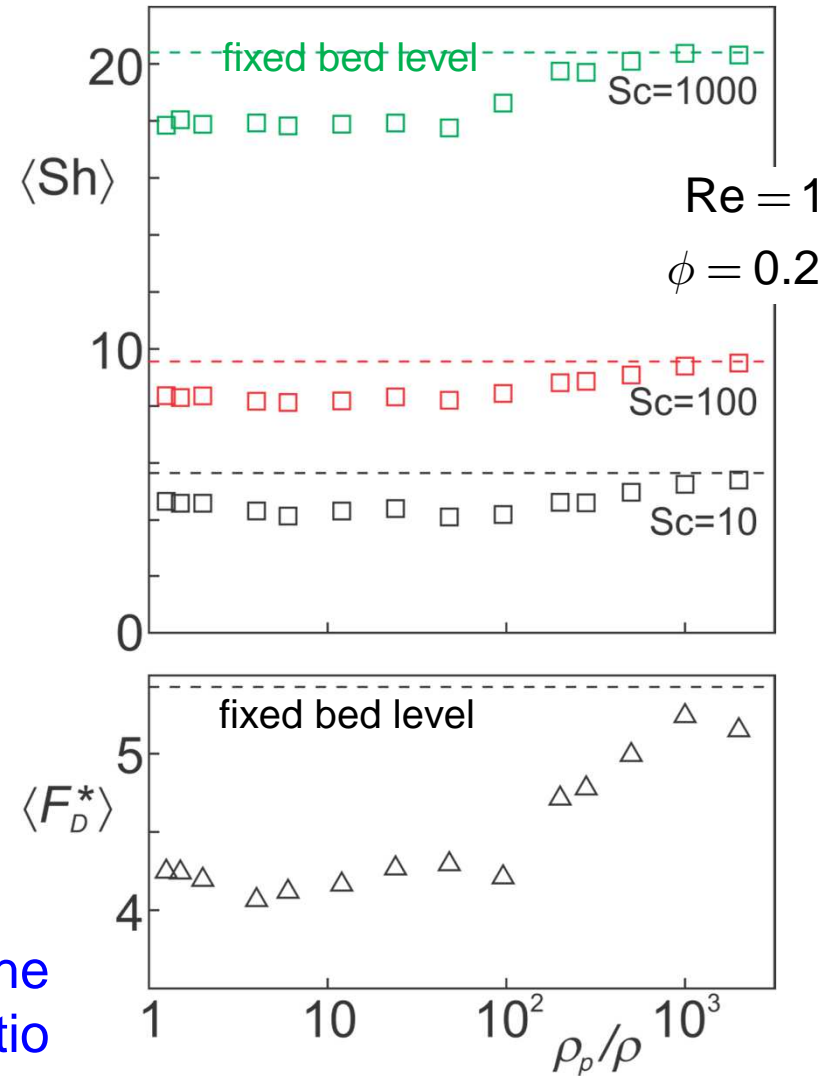
sedimenting
spheres



Compare Sherwood numbers



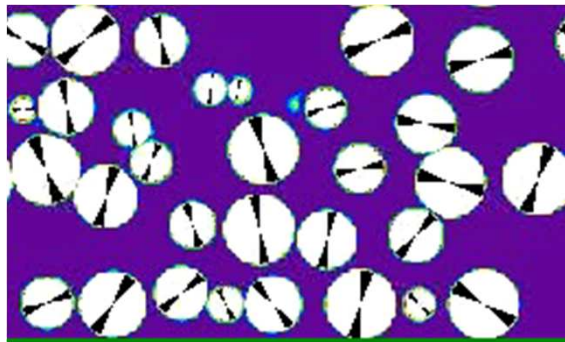
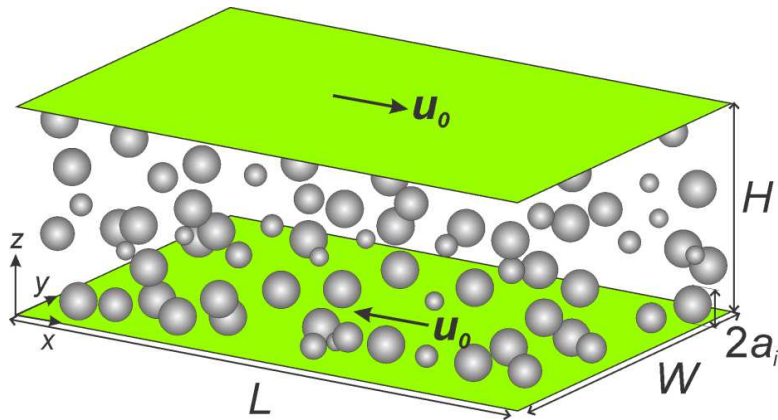
the role of the density ratio



Some more mass transfer

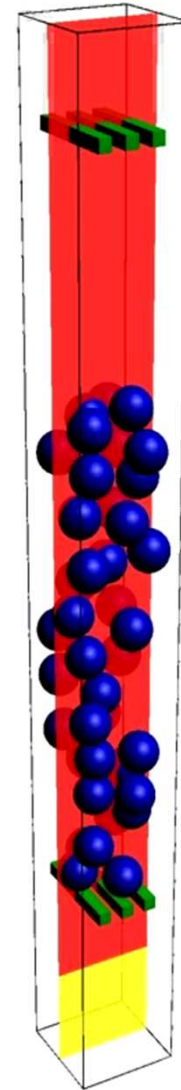
“industrial” applications

hot melt extrusion*

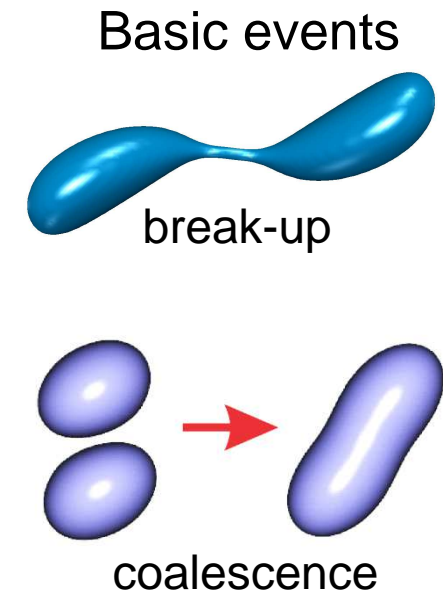
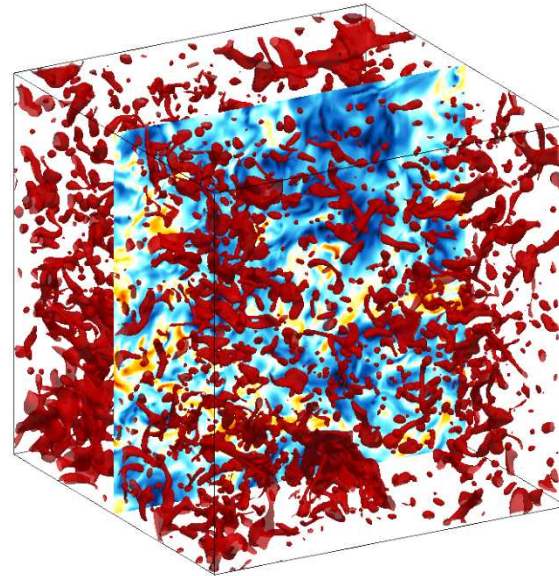


breakthrough in a
micro reactor**

most of the yellow agent
adsorbs on the particles



Liquid-liquid dispersions (emulsions)

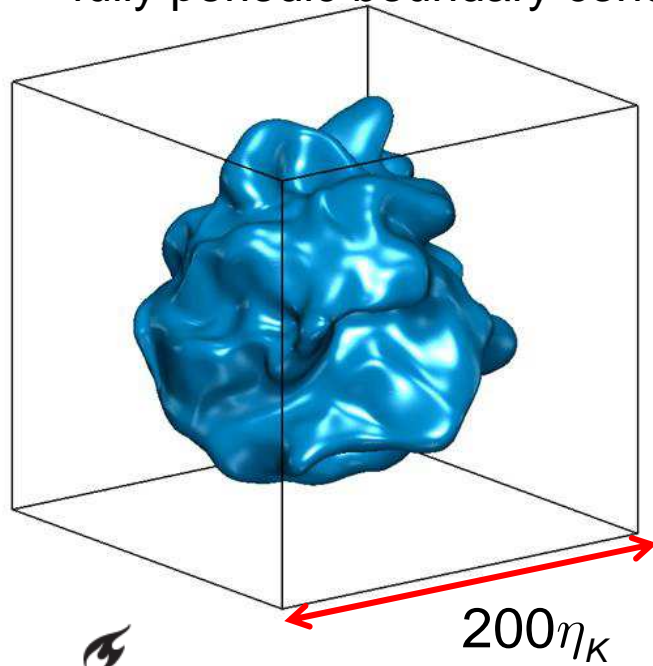


flow dynamics ↔ drop size distribution ↔ interfacial area ↔
inter-phase mass transfer ↔ apparent rheology ↔ stability ↔
product formulation

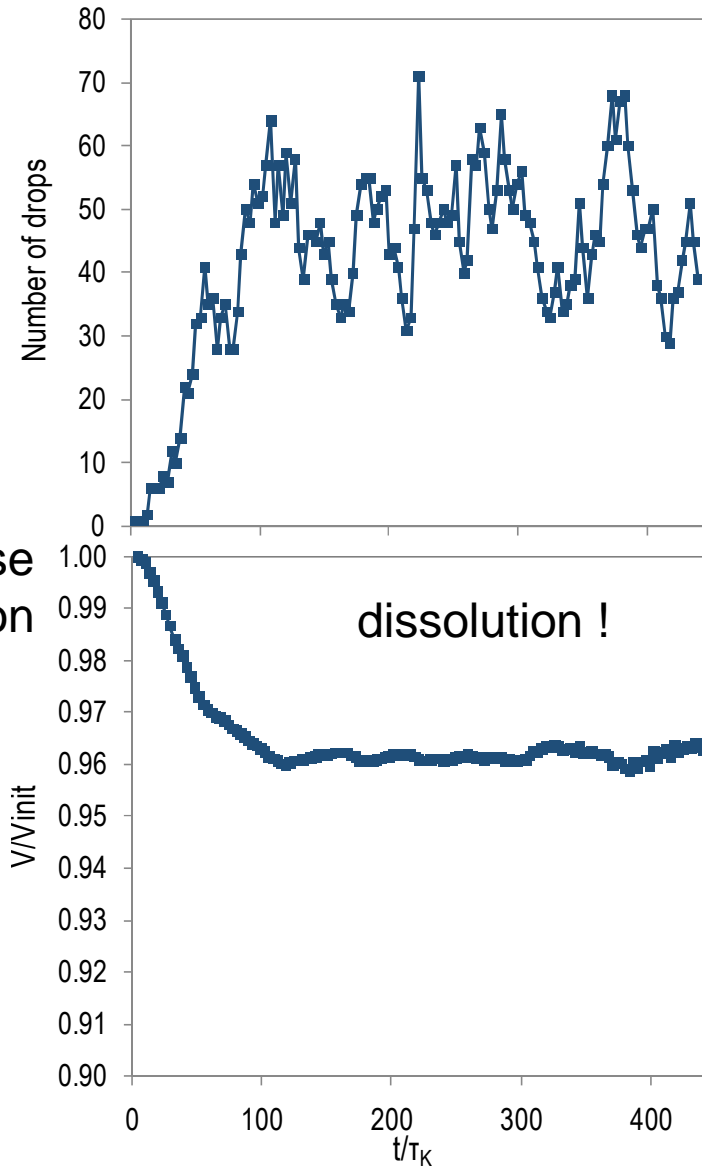
Turbulent emulsions

two immiscible liquids in
homogeneous, isotropic
turbulence*

same viscosity
same density
fully periodic boundary conditions



disperse phase
volume fraction
 $\varphi=0.20$



A methods slide: binary liquids

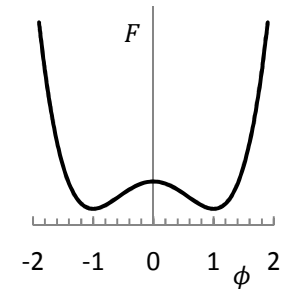
ϕ : order parameter controls composition

advection-diffusion

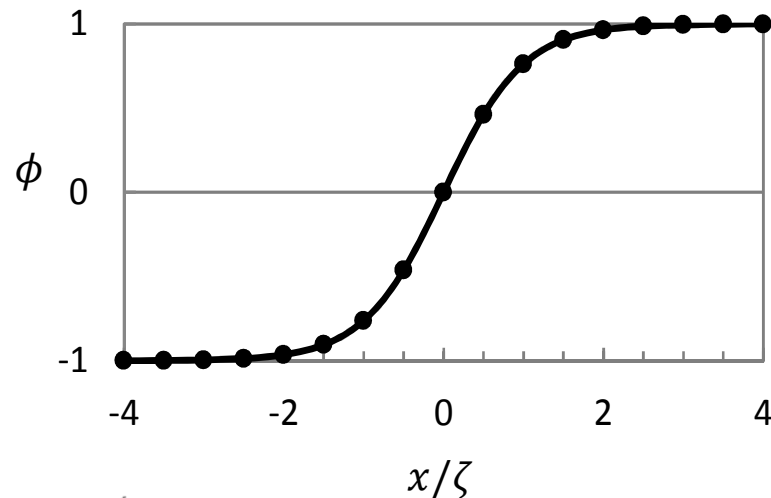
$$\frac{\partial \phi}{\partial t} + \nabla \cdot (\phi \vec{u}) = M \nabla^2 \mu$$

chemical potential

$$\mu = \frac{\delta F}{\delta \phi} = A\phi(\phi^2 - 1) - \kappa \nabla^2 \phi$$



coupled with hydrodynamics through **body force** $\vec{b} = -\phi \nabla \mu$



a “diffuse” interface

interface thickness

surface tension

$$\zeta = \sqrt{2 \frac{\kappa}{A}}$$

$$\sigma = \frac{2\sqrt{2}}{3} \sqrt{\kappa A}$$

proper interface is resolution: $\zeta \approx 1 - 2$

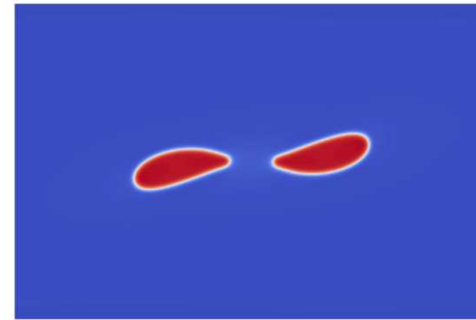
Make the flow simpler: breakup in shear

$$Ca = \frac{\mu_m a \dot{\gamma}}{\sigma} \quad \text{Capillary number}$$

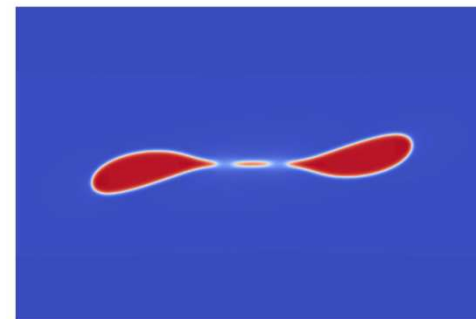
starting point:
spherical drop with
radius a

$Ca=0.42$ $Re = 0.06$ $\lambda = 1$
↙ just above Ca_c (Ca-critical)

The good news:
breakage / non-breakage
is largely independent of
resolution

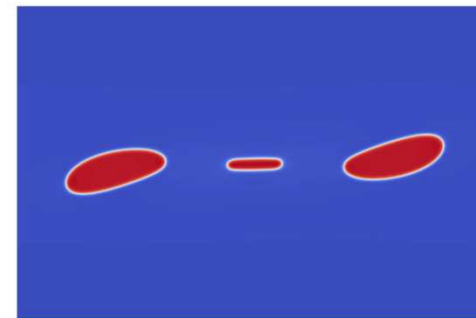


resolution: $a=20$



$a=25$

quick
dissolution

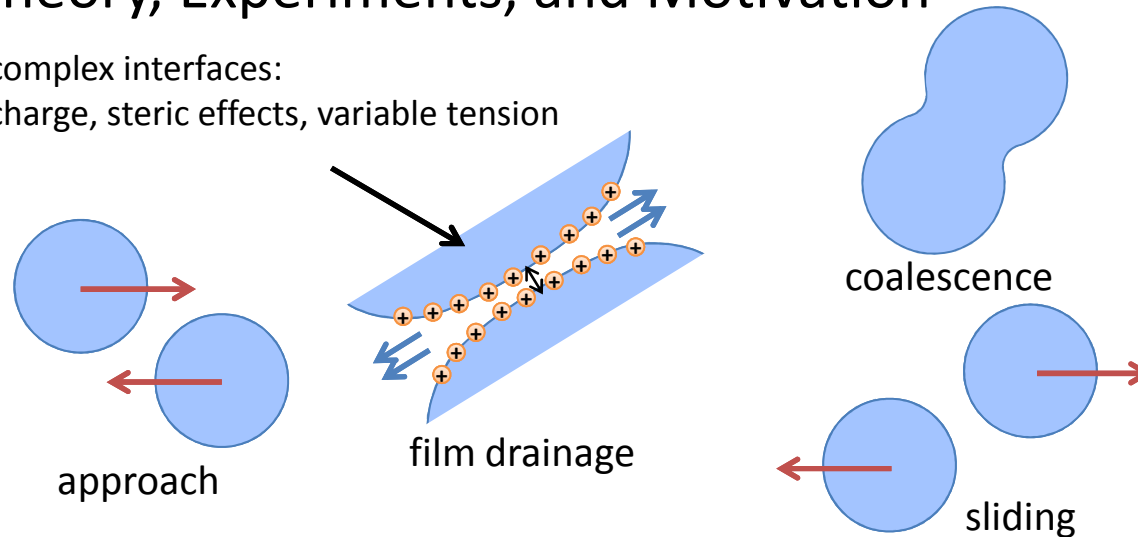


$a=30$

Coalescence in shear

Theory, Experiments, and Motivation

complex interfaces:
charge, steric effects, variable tension



simulations at critical conditions are challenging

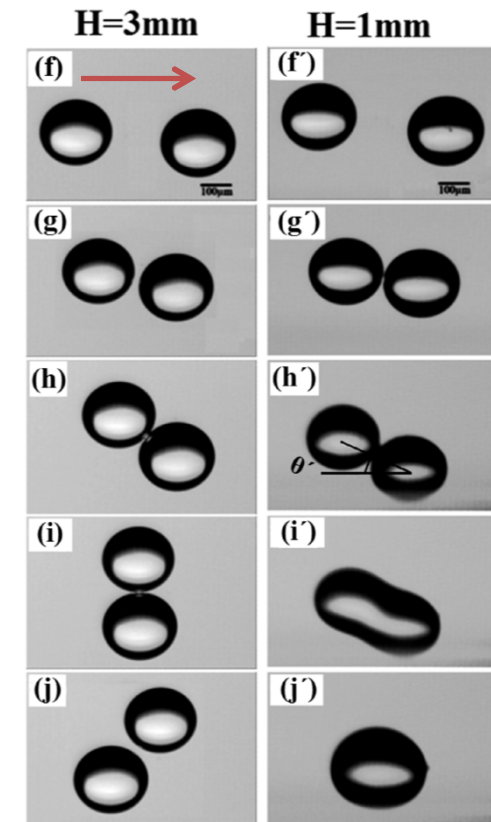
- topological change; 30 nm film vs. 100 μm drops

clean polymer systems

- hydrodynamics, surface tension, van der Waals forces

charged surfaces and electrolytes

- additional electrostatic interactions



$2R=227\mu\text{m}$

Chen et al. *Langmuir* 2009

Uncharged drops

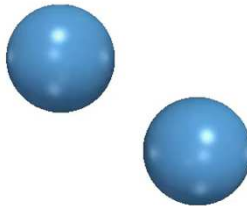
capillary number determines
outcome of collision

$$Ca = \frac{\rho \nu R \dot{\gamma}}{\sigma}$$

$$\Delta Y / 2R = 0.86$$

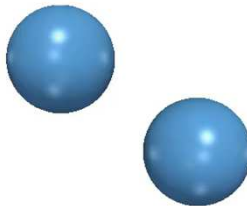
$$Ca = 0.095$$

sliding



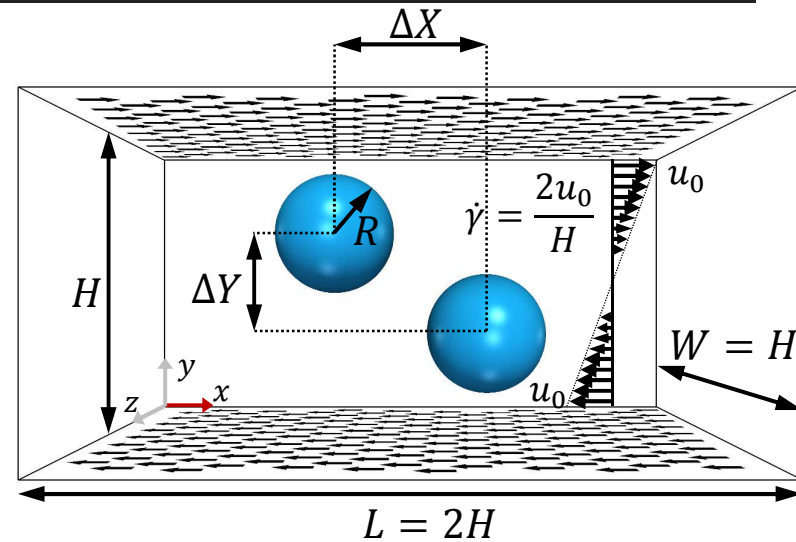
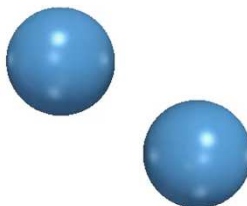
$$Ca = 0.085$$

temporary bridge



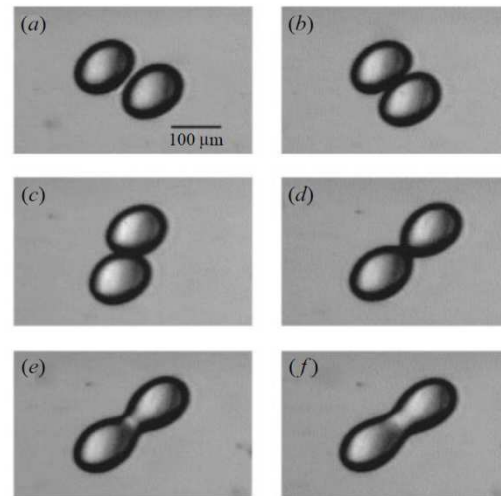
$$Ca = 0.080$$

coalescence



uniform density & viscosity

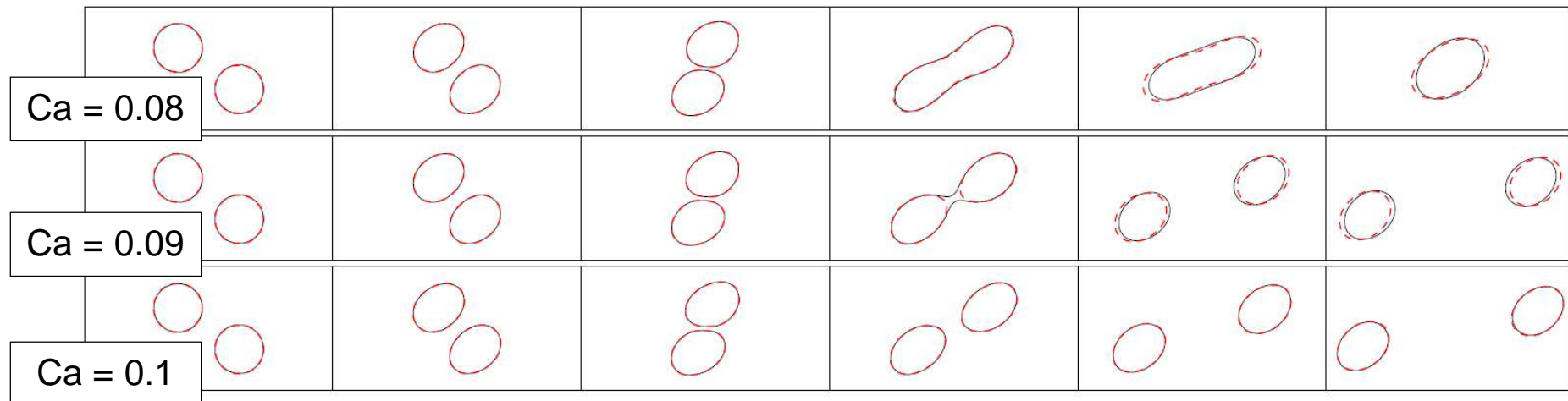
Guido, Simeone *J Fluid Mech* (1998)



Shardt, Derksen, Mitra *Langmuir* 2013

We are (fairly) grid independent

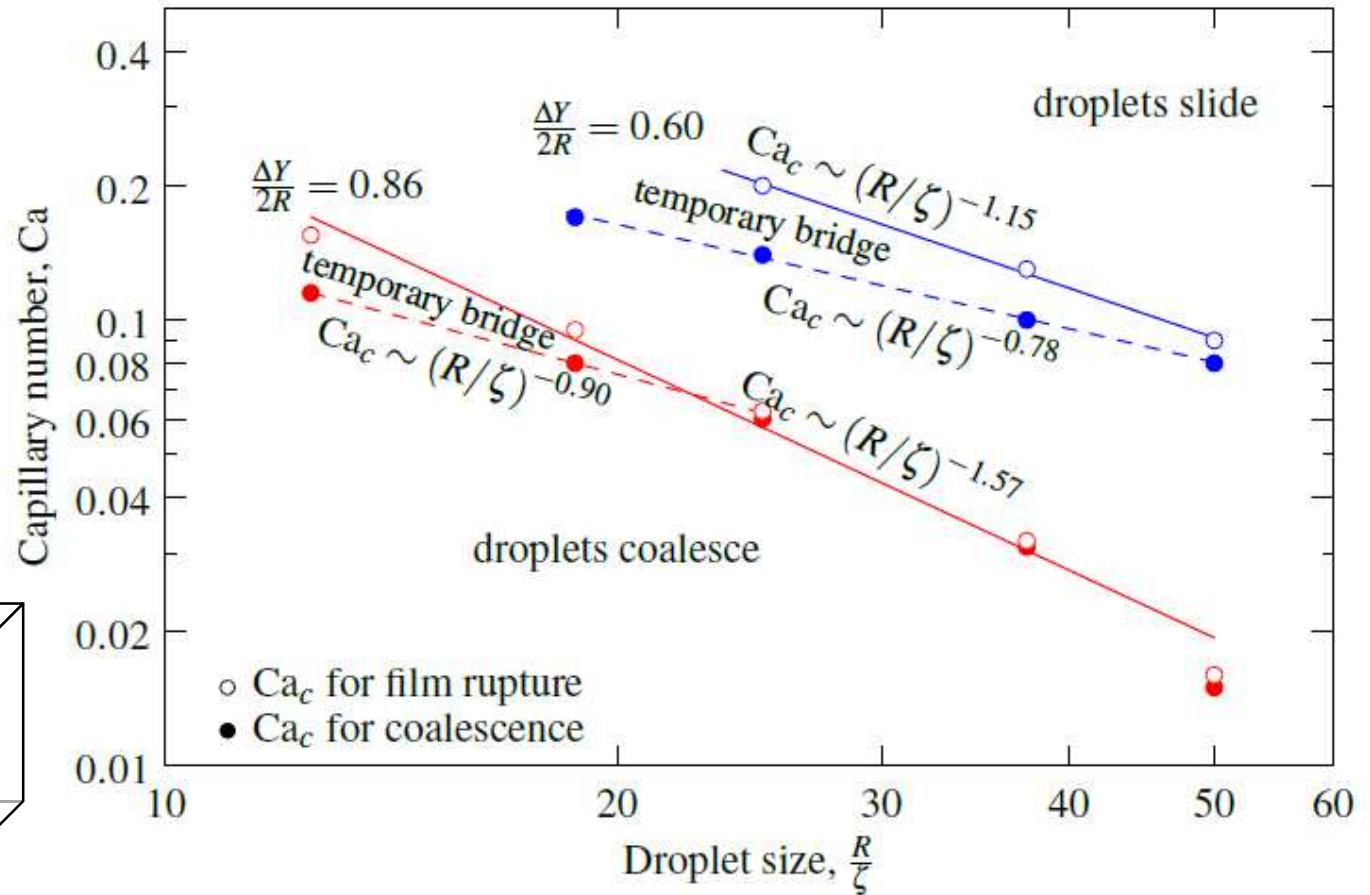
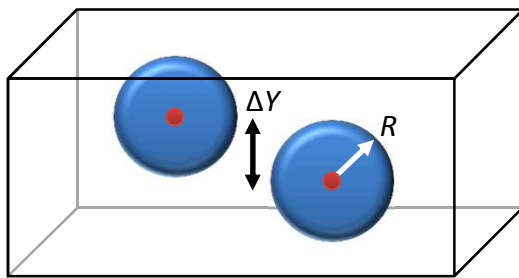
Solid black: $R = 75, \zeta = 4$ Dashed red: $R = 37.5, \zeta = 2$



Doubling interface resolution does not change outcome.
 \therefore adequately resolved with $\zeta = 2$

Critical capillary numbers

$$Ca = \frac{\rho \nu R \dot{\gamma}}{\sigma}$$

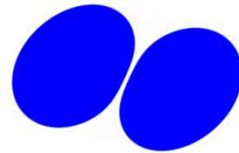


....towards lower $\Delta Y/2R$ to compare with experiments

...need higher resolution

$\Delta Y/2R = 0.2$ $R = 200$ lattice units

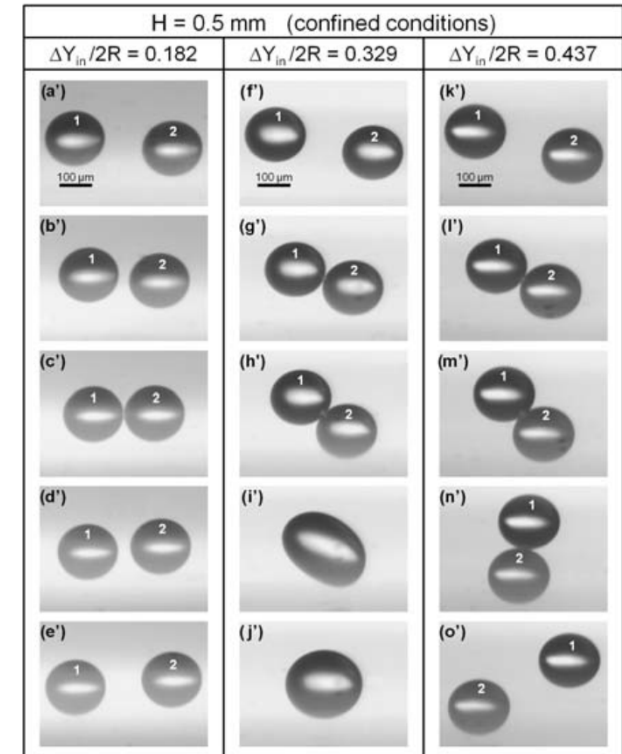
Ca = 0.1



Ca = 0.2



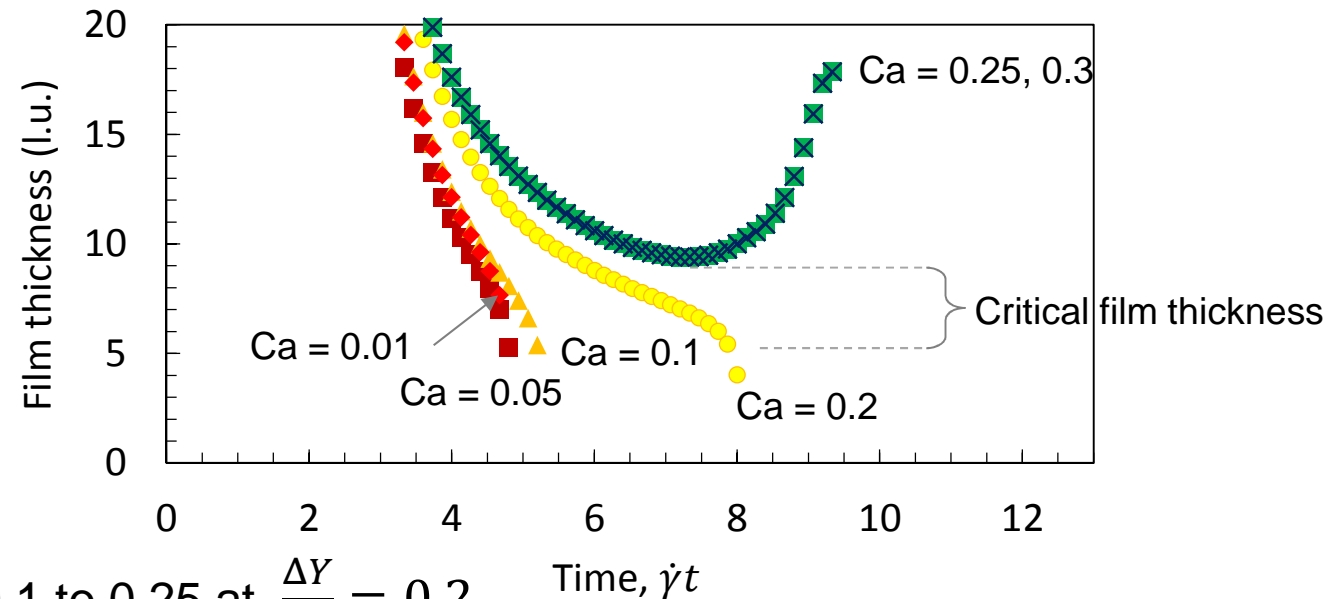
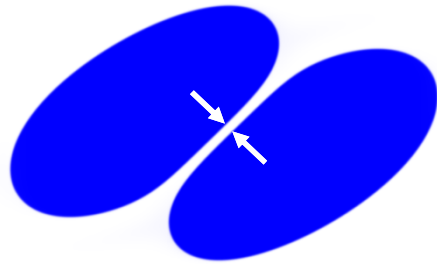
Ca = 0.25



De Bruyn et al. *JCIS* 2013

$$Ca = \frac{\rho \nu R \dot{\gamma}}{\sigma}$$

Evolution of film thickness



critical capillary number 0.1 to 0.25 at $\frac{\Delta Y}{2R} = 0.2$

a **good question** would be: how big are these drops actually?

an estimate can be based on minimum film thickness

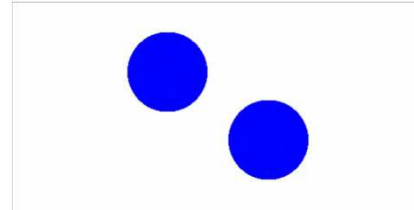
minimum film thickness 5 – 10 l.u. ~ 30 nm

$\Rightarrow R = 200: 0.6 - 1.2 \mu\text{m}$

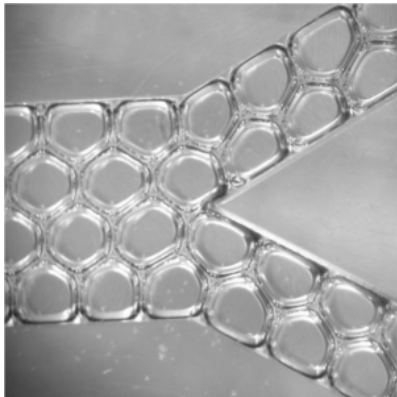
imagine simulating
coalescence of 1 mm
drops

Charged drops

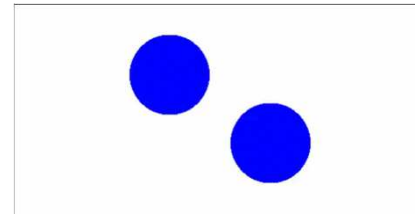
$$Ca = \frac{\rho \nu a \dot{\gamma}}{\sigma} = 0.06$$



uncharged

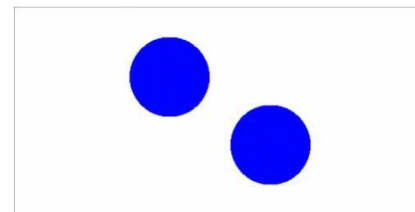
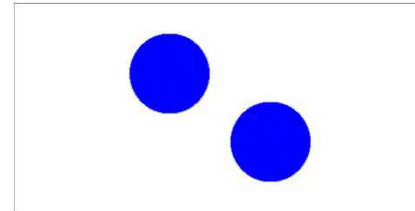


increasing electric
field strength
factor 10 each time



charged with
Debye length

$$\kappa^{-1} = 0.2a$$



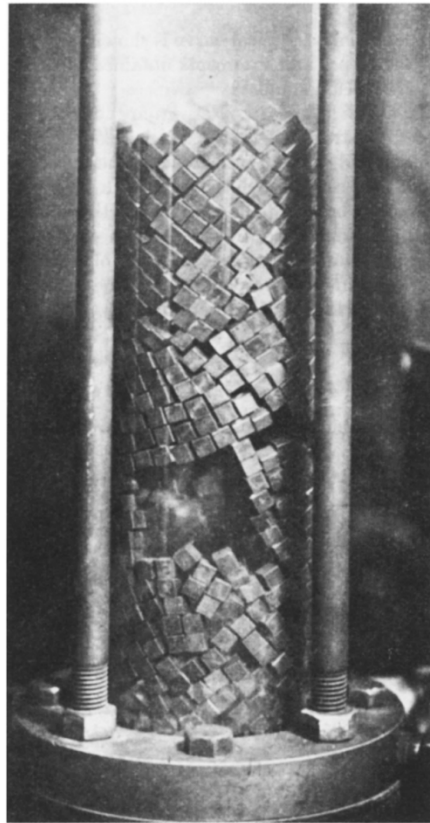
Sedimentation/fluidization

with an emphasis on non-spherical particles

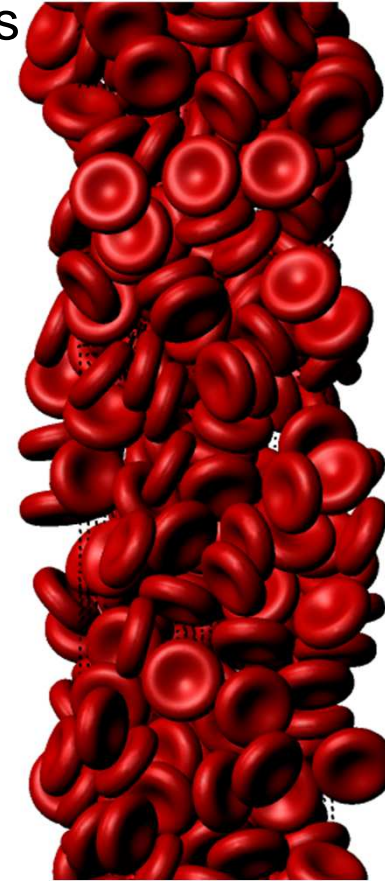
“coker”



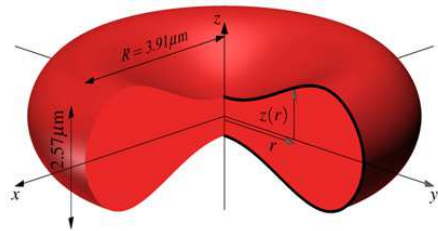
steel cubes in
fluidization



sedimenting red blood
cells

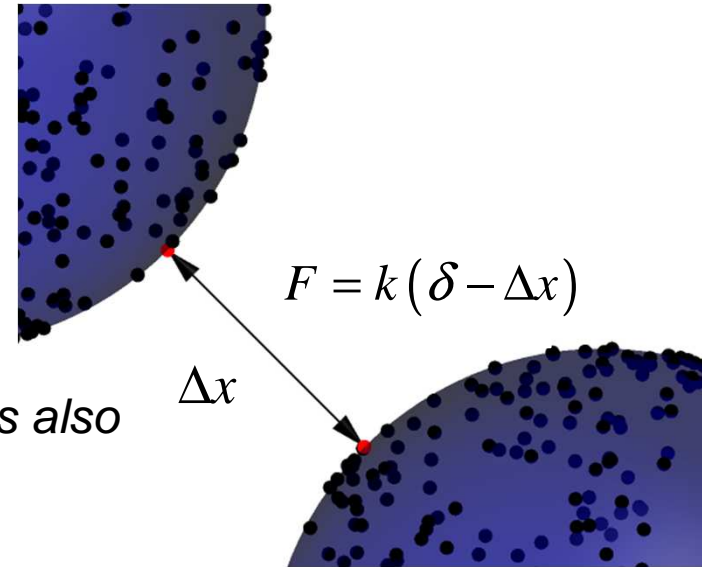


RBC's as sample non-spherical particles



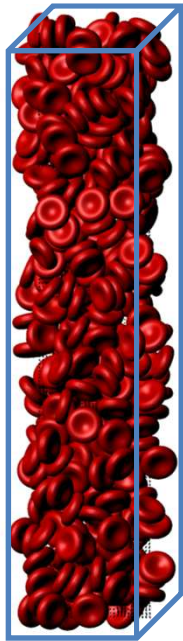
Specific challenges*

- collision handling
repulsive spring force between surface points also used for immersed boundary
- low density ratio $\rho_p/\rho = 1.07$
use modified finite difference method for stability
- high solids volume fraction (~ 0.45)
 - *compaction procedure for initialization*
 - *frequent collisions*



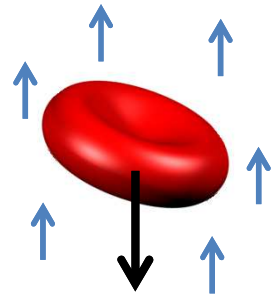
Settling of a dense suspension

all boundaries
are periodic



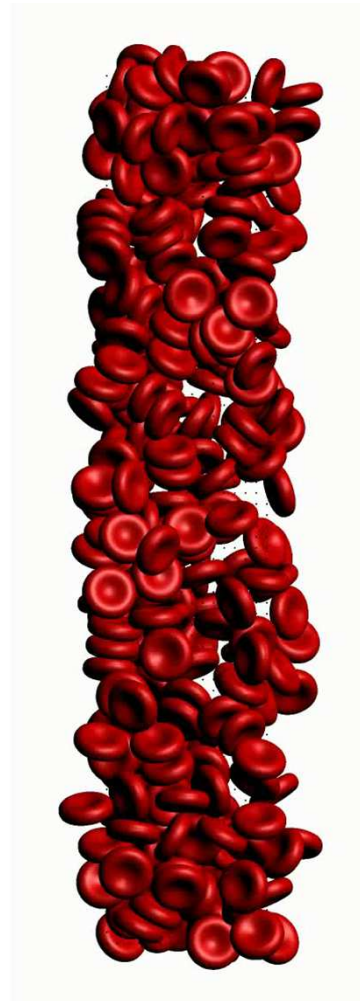
291 particles
 $\phi = 0.35$

body force on fluid



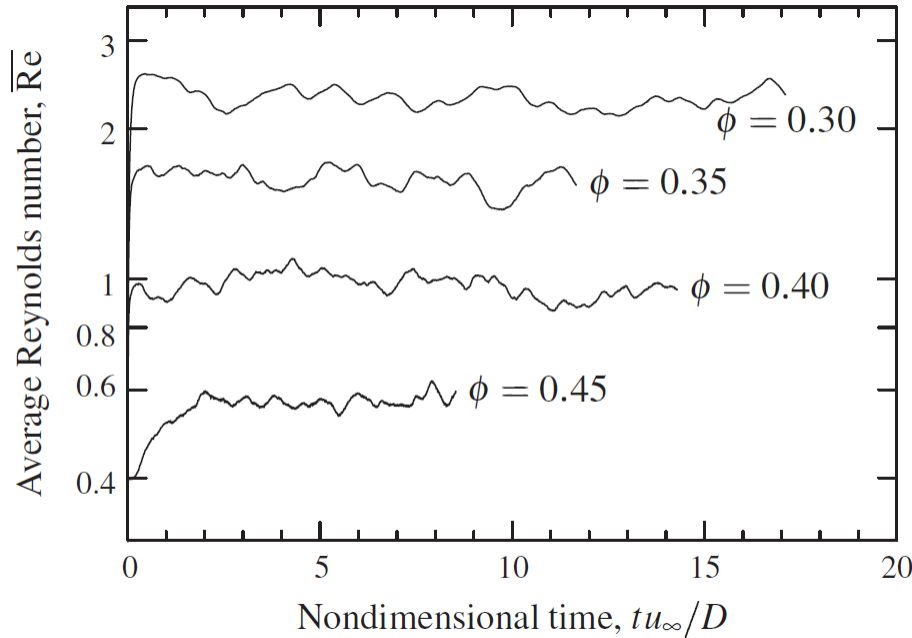
balances gravity

resolution
 $D = 20$ nodes

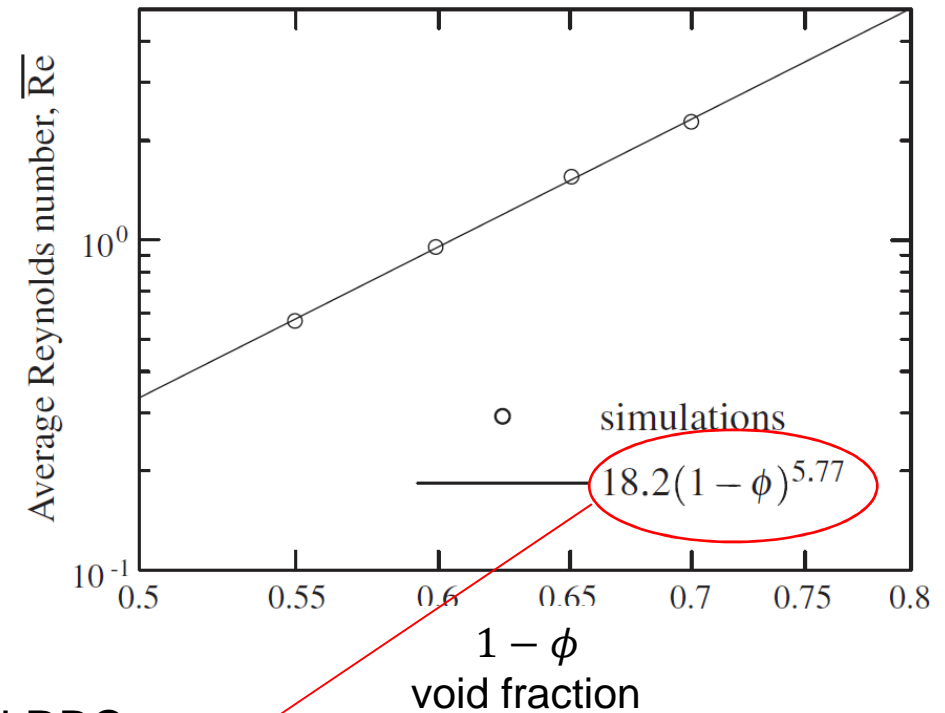


removing
particles
reveals flow
cross-
section

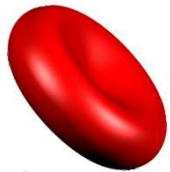
Hindered settling



$$\overline{Re} = \frac{\bar{u}_{slip}D}{\nu}$$



The RZ fit suggests $Re_\infty = 18.2$



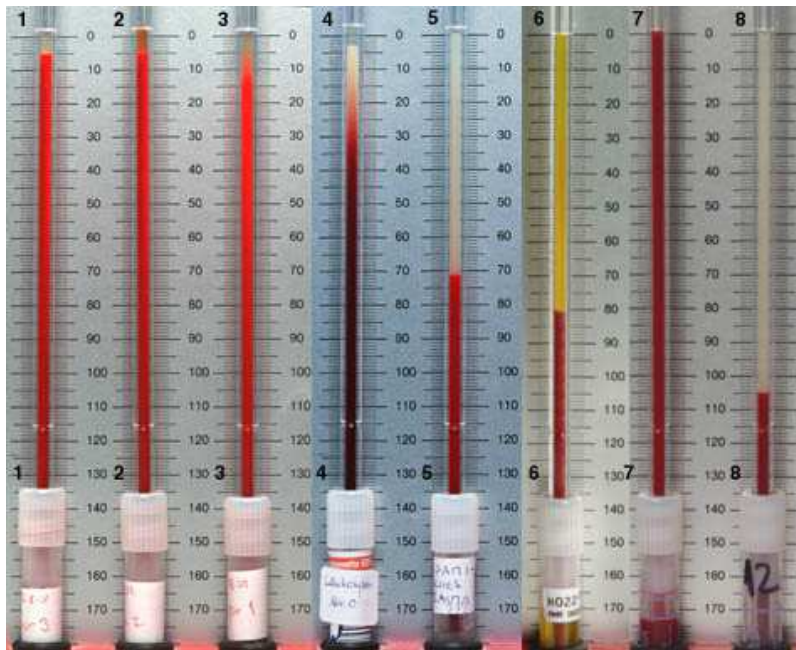
→ an - on average - inclined RBC

Richardson-Zaki (RZ) $\frac{\bar{u}_{slip}}{u_\infty} = (1 - \phi)^n$

Human erythrocyte sedimentation rate

U. Woermann

edu.cpln.ch/hemosurf/data/Lab-Images/all_ESRs.jpg



ESR blood tests

Typical human ESR is 3 – 9 mm/h

@ $\phi = 0.35$

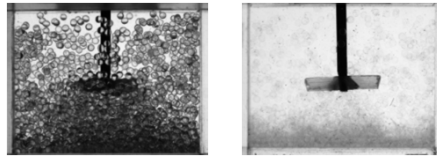
Simulations: 0.18 mm/h

surface forces between RBCs and proteins in blood cause agglomeration

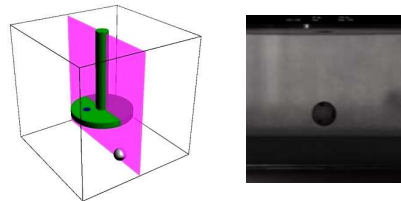
Acknowledgements

Collaborators & students

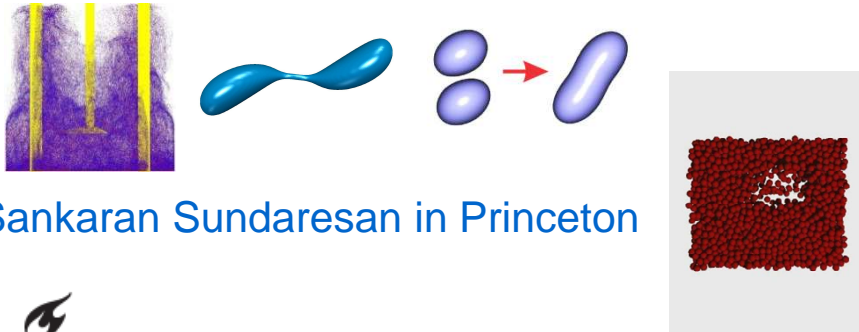
Gaopan Kong & Eric Climent in Toulouse



Junyan Mo, Zhipeng Li & Bruce Gao in Beijing



Alexandra Komrakova, Inci Ayranci, Suzanne Kresta, Orest Shardt & Jue Wang in Edmonton



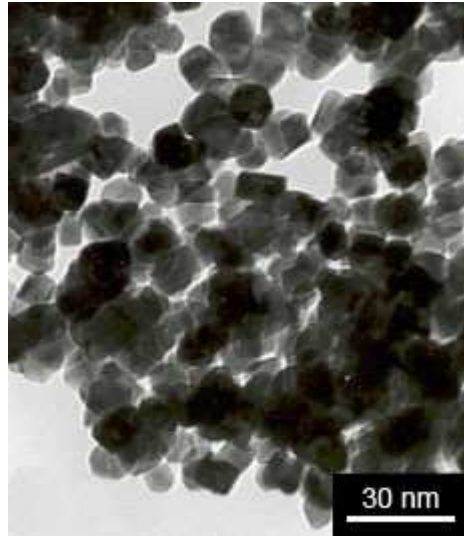
Sankaran Sundaresan in Princeton



Sponsors



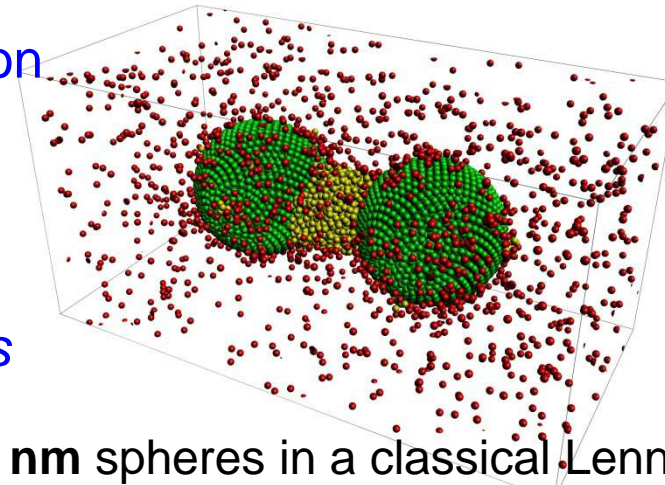
Beyond continuum modeling



example: aggregation
of nanoparticles
&
liquid bridges

Molecular Dynamics

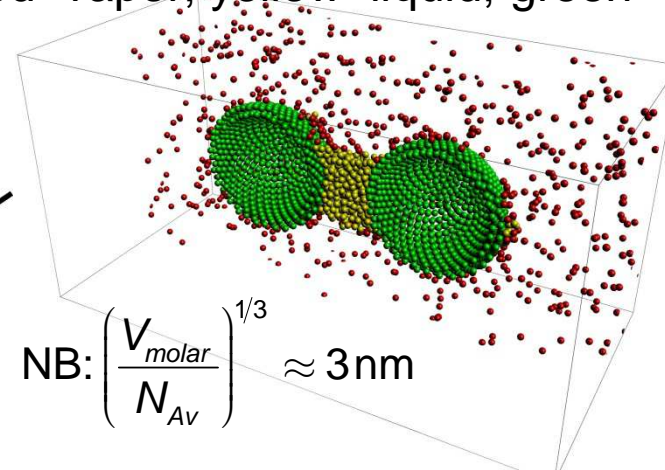
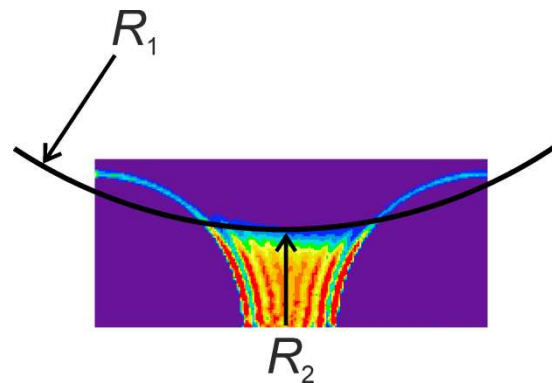
TiO₂
nanoparticles



8 nm spheres in a classical Lennard-Jones fluid
(red=vapor; yellow=liquid; green=solid)

$$f = \sigma \pi R_2 \left(1 - \frac{R_2}{R_1} \right)$$

(+ is attractive)



$$\text{NB: } \left(\frac{V_{\text{molar}}}{N_{\text{Av}}} \right)^{1/3} \approx 3 \text{ nm}$$

Liquid bridge (molecular) dynamics

